

MACHINERY TRYOUT CENTRE

Hydraulic drawing presses

Ram force	Ram stroke	Table size	Daylight	Die cushion force
12,000 kN	1,100 mm	2,300 × 1,500 mm	1,600 mm	6,000 kN
8,000 kN	900 mm	2,300 × 1,500 mm	1,600 mm	6,000 kN
5,000 kN	700 mm	2,000 × 1,350 mm	900 mm	2,400 kN

Hydraulic press

Ram force	Ram stroke	Table size	Daylight	Die cushion force
4,000 kN	600 mm	1,200 × 1,000 mm	1,450 mm	-

2D Laser cutting machine

Machining area	Laser power
3,000 x 1,500 mm	2,200 W